



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3385-3

Job Sheet 198789



Part No: D3385-3

Job Qty: 20 pcs

Part Name: Hinge



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/6/19

Job Tracking No:

Due Date: 9/18/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP A 05.04.06 New issue KJ/JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Sign-off
100	Purchasing	20 pcs	9/18/19	9/18/19	0.00	0.00	Purchasing - 1	AUG 16 2019
							Purchasing - 2	
							Purchasing - 3	
110	Packaging 2-1 - Receive - B4B	20 pcs	9/18/19	9/18/19	0.00	0.00	Packaging 2 - 1 - B4B	
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	AUG 16 2019
							Packaging 2 - 4 - B4B	
							Packaging 2 - 6 - B4B	
							Packaging 2 - 7 - B4B	
							Packaging 2 - 8 - B4B	
							Packaging 2 - 9 - B4B	
							Packaging 2 - 10 - B4B	
							Packaging 2 - 11 - B4B	
							Packaging 2 - 12 - B4B	
							Packaging 2 - 13 - B4B	
							Packaging 2 - 14 - B4B	
							Packaging 2 - 15 - B4B	
							Packaging 2 - 16 - B4B	
							Packaging 2 - 17 - B4B	
							Packaging 2 - 18 - B4B	
							Packaging 2 - 19 - B4B	
							Packaging 2 - 20 - B4B	
							Packaging 2 - 21 - B4B	
							Packaging 2 - 22 - B4B	
							Packaging 2 - 23 - B4B	
							Packaging 2 - 24 - B4B	
							Packaging 2 - 25 - B4B	
							Packaging 2 - 26 - B4B	
							Packaging 2 - 27 - B4B	
							Packaging 2 - 28 - B4B	



DART Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S206332



Part: D3385-3

Job No: 198789

Serial No/Batch: S206332

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 08/16/19

Plex 8/6/19 1:04 PM Dart.lajeunesse.marie

Plex 8/6/19 1:04 PM Dart.lajeunesse.marie

https://www.plexonline.com/6501486a-f478-453b-b1d0-7591669f5625/Plexus_Control/Report_Viewr_2.asp?URL=../Part/Job_Sheet.asp&Report=Tru... 2/3

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
098-044	Hinge D3385-3	20 Ea (1 ea)	100-Purchasing	S206331
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	098-044	20	0	0
Part Specifications				
Specifications could not be found.				

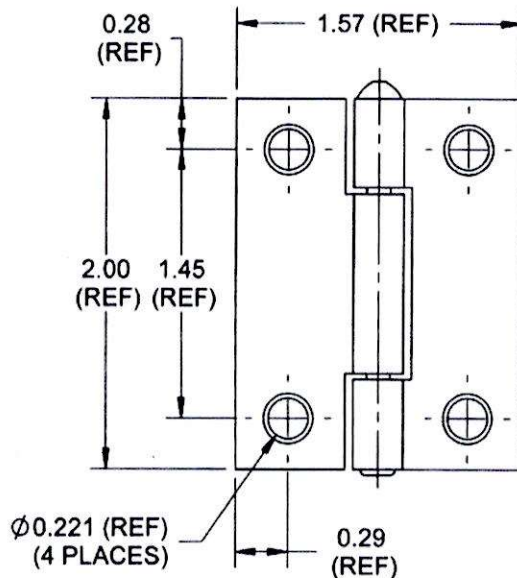
Plex 8/6/19 1:04 PM Dart.lajeunesse.marie

DART

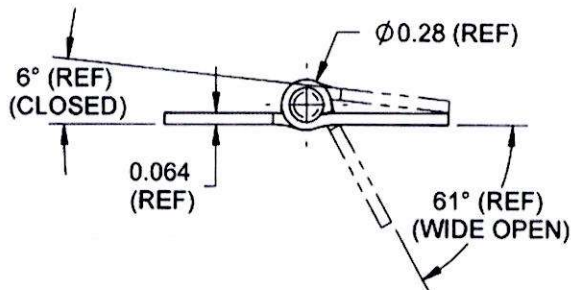
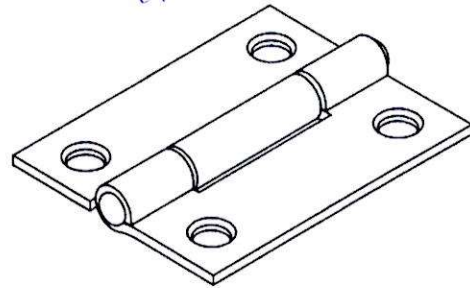
DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3385	REV. B SHEET 2 OF 2
DATE 05.03.21		TITLE HINGE	SCALE 1:1

RELEASED
[Signature]
05/04/28

SPECIFICATION CONTROL DRAWING



SHOP COPY
RETURN TO:
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. *198789 MJS*
19-08-06



D3385-3 HINGE

NOTES:

- 1) POSSIBLE SUPPLIER: SPAENAU, P/N 098-044, ZINC PLATED FINISH
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :	MRB (QSI042)		
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					



PURCHASE ORDER
POHB044248

**Special Comments:**

E-MAILED
2019-08-12

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	19E789	098-044			Hinge D3385-3, as per Dwg RevB receive ea	Firmed	-	8/19/19	20 Ea	0 Ea	20 Ea	\$10.87/Ea	\$217.40
Grand Total:													\$217.40

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 8/12/19 1:23 PM Dart.Guerin.Kimberley

MAIN INDUSTRIAL SALES LTD.

1475 TESSIER ST.
HAWKESBURY ON K6A 3S6
Phone: (613) 632-3595 Ext. Fax: (613) 632-0262
sales@mainindustrialsales.com

Packing Slip

DATE August 15, 2019
NUMBER 0000239246
CUSTOMER NO. DART

BILL TO:

DART AEROSPACE LTD.
1270 ABERDEEN ST.
HAWKESBURY ON K6A 1K7

SHIP TO:

DART AEROSPACE LTD.
1270 ABERDEEN ST.
HAWKESBURY ON K6A 1K7

(613) 632-5200 Ext.

(613) 632-5200 Ext.

P.O. NUMBER	SALESPERSON	ORDER DATE	REQ. DATE	ORDER NUMBER
HB044248 ✓	EB	08-Aug-19		0000239246
F.O.B.	SHIP VIA	TERMS		
F.O.B. value	OUR TRUCK / LOCAL	NET 30 DAYS		
PART NUMBER	LOCATION	UOM	QUANTITY	
DESCRIPTION			REQ.	SHIPPED B.O.
0-098044 ✓ 2" x 1.1/2" FULL MORTISE ZINC HINGE W/ RIVETED PIN DELIVERY: 3-5 DAYS THANKS ERIC		EA	20	20 ✓

RECEIVED
AUG 16 2019
DART AEROSPACE LTD.



Sold To:

Ship Via: CUSTOMER PICKUP

Ship Inst: CUST PICK UP
3PM PICKUP

Order Date: 08/14/2019
Ship Date: 08/14/2019
Ordered By: BEATA FERNANDES
Sales Rep: Josee Chevalier

PO No:



98507

ORDER QTY	UOM	SPAENAUER/CUST PART NO/PROD DESC	PKG/QTY	SHIP QTY	BAL DUE
20	EA	TOTE-095 TOTE-101 098-044 FULL MORTISE (SWAGED) HINGE, NARROW WIDTH, LIGHT WEIGHT, RIVETED STEEL PIN, COUNTERSUNK HOLES 2" H X 1 1/2" W X .064" GAUGE, 4 KNUCKLES, STEEL ZINC PLATED <i>10.12.09.</i> HARMONIZED CODE: 830210 COUNTRY OF MANUFACTURE: US	1	20 	0
2500	EA	520-B01-1W TAPPING SCREW, TRUSS SLOT HEAD #4 X 3/8" LG, TYPE B LOW CARB STEEL CASE HARD TRIVALENT ZINC PLATE, ANSI B18.6.4-1981 HARMONIZED CODE: 731814 COUNTRY OF MANUFACTURE: CA This product replaces ST-160B	100	2,500 	0
1400	EA	TP-32 SLOTTED SPRING TENSION PIN NOM DIA 5/16" X 1" LGTH HI CARB SPRING STEEL PLAIN	100	1,400 	0

*** Continued on Next Page ***

Ord No: 
S3875073.001

Page # : 3 of 3

Ship To:

Sold To:

Ship Via: CUSTOMER PICKUP
Ship Inst: CUST PICK UP
3PM PICKUP

Order Date: 08/14/2019
Ship Date: 08/14/2019
Ordered By: BEATA FERNANDES
Sales Rep: Josee Chevalier

PO No: 
98507

ORDER QTY	UOM	SPAENAU/CUST PART NO/PROD DESC	PKG/QTY	SHIP QTY	BAL DUE
5000	EA	W-2017  FLUSH TYPE FINISHING (SCREW) WASHER #10 ID X 15/32" OD 18-8 STAINLESS STEEL PLAIN HARMONIZED CODE: 731822 COUNTRY OF MANUFACTURE: US Please note: Freight charges on all prepaid and charge shipments will be added to your order on the next business day.	100	5,000 	0

Statement of Quality: As an ISO 9001:2015 certified organization, Spaenaur's process controls ensure that the products supplied against the above referenced purchase order meet all internal quality standards. Jonathan Spaetzel President